## BATTLE BORN®

**Unstoppable Power Solutions** 

## **Product Manual and Installation Guide**

## 20 Amp Hour 12 Volt Lithium Battery

Models: BBBS2012



For Technical Support, please contact: 855.292.2831 | info@battlebornbatteries.com

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### Product Name and Model #

- Battle Born 20Ah 12V LiFePO4
   Battery (Base Series)
  - BBBS2012

#### Certifications

C€ K RoHS IP67

## Manufacturer Contact Information - Dragonfly Energy

775.622.3448 | info@dragonflyenergy.com | Dragonflyenergy.com

## Customer Support - Battle Born

855.292.2831 | info@battlebornbatteries.com | Battlebornbatteries.com

## **Information About Your System**

As soon as you open your product, record the following information and be sure to keep your proof of purchase.

Serial Number: _	
Purchased From	:
Purchase Date:	

## Welcome to the Battle Born Family!

Thank you for selecting Battle Born Batteries® for your lithium power needs. We appreciate your confidence in our products and are committed to delivering advanced battery systems that meet your energy needs with reliability and performance.

This manual is designed to provide you with essential information for the installation, operation, and maintenance of your battery system. Whether you are a returning customer or using our products for the first time, this guide serves as a valuable resource to help you get the most from your investment.

If you have any questions or require further assistance, please don't hesitate to contact our technical support team.

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For additional information and the latest technical literature, please refer to our website: battlebornbatteries.com

# **Battery Safety**



LiFePO<sub>4</sub> batteries are inherently safe; however, like all batteries, energy storage devices, and electrical equipment, they pose potential safety and electrical hazards. Failure to follow these safety instructions could result in electrical shock, injury, or death, as well as damage to the battery, equipment, or property.

#### WARNING

Failure to follow these safety guidelines can result in property damage, personal injury, or worse. Please read the following material carefully before installation or use:

Do **NOT** short battery terminal.

Do **NOT** reverse polarity.

Do **NOT** attempt to disassemble.

Do **NOT** drop or mishandle.

Do **NOT** immerse in water.

Do **NOT** operate with loose connections.

Do NOT operate the battery in series or in parallel with any other type of battery.

Do **NOT** operate using cables that cannot accommodate the maximum current that can be delivered by the batteries

Do **NOT** mix battery types of ages.

Do **NOT** expose to fire or high temperatures.

Do **NOT** dispose of in household waste.

**KEEP OUT** of reach of children

Please contact technical support to verify that you are using appropriate cables and contacts.

If the product is damaged upon arrival, please contact the manufacturer for product support.

## **DISCLAIMERS**

- The buyer assumes responsibility for any damages resulting from the misuse of our products.
- Mishandling or misuse of our products will void the warranty.

### INSTALLATION

- The battery should be installed as per national and local codes
- The battery should only be installed in locations approved by local building codes.
- Electrical and shock hazards can be minimized by covering the solar array and using insulated tools.
- Do not short the battery terminals.
- Do not install the battery if there are any signs of physical damage.
- Do not install the battery in a location that may be flooded.

## **OPERATION**

- Use only approved battery chargers for charging the battery.
- Do not disassemble the battery.

### **EMERGENCY**

- Disconnect the battery from the system.
- Wear a respirator, eye protection, and rubber gloves where appropriate.
- Use an ABC type dry chemical fire extinguisher.
- Dispose of as per local regulations.

## DISPOSAL

**BATTLE BORN®** 

- This product contains lithium-ion batteries and other recyclable materials.
- We strongly encourage customers to recycle unused or retired batteries.
- For guidance on proper recycling methods, please contact us directly.
- Ensure that unused or retired batteries are disposed of responsibly and in compliance with local laws and regulations.

## **Product Overview**

The Battle Born Base Series 12V 20Ah LiFePO₄ battery delivers dependable power in a compact, versatile package. Built with premium quality cylindrical LiFePO<sub>4</sub> cells for enhanced safety, it provides reliable performance, faster charging, and a long service life.

A direct replacement for 12V sealed lead-acid (SLA) batteries, it offers safer operation and more than double the usable capacity in a lighter, longer-lasting design. A built-in Battery Management System (вмs) safeguards overcharge, over-discharge, over-current, over-temperature, low-temperature, and short circuits, while safety certifications ensure peace of mind

Its rugged, weather-resistant construction makes it well-suited for demanding environments, while remaining lightweight and easy to handle.

## **Key Features**



## **BBBS2012 Technical Specifications**

#### **Electrical Specifications**

Nominal Voltage	12.8V
Rated Capacity	20 Ah (C5 rate)
Minimum Capacity	19 Ah (C5 rate)
Energy	~256 Wh
PbEq (Lead-Acid Equivalent)	~40Ah SLA
Battery Chemistry	Lithium Iron Phosphate (LiFePO <sub>4</sub> )
Battery Cell Form Factor	Cylindrical
AC Internal Resistance	≤ 50 mΩ

#### **Charging Specifications**

Recommended Charge Vol	tage 14.4 ± 0.15 V
Standard Charge Current	4 A
Max Charge Current	10 A
Charge Cut-Off Current	200 - 400 mA
Charge Retention	After charging to full and storing for 28 days under standard test conditions, capacity retention ≥ 80 %.

#### **Discharging Specifications**

Standard Discharge Current	10 A
Max Continuous Discharge	20 A
Peak Discharge (≤ 5 seconds)	20 - 40 A
Cut-Off Voltage	10.0V

#### **Mechanical Specifications**

Dimensions	7.13"L X 3.00"W X 6.61"H (181 × 76 × 168 mm)
Weight	5.7 lb (2.6 kg)
Enclosure Type	Impact-resistant ABS housing
Positive Terminal	M6 Bolt Size (threaded insert)
Negative Terminal	M6 Bolt Size (threaded insert)
Cycle Life	3,000-5,000 Cycles
IP (Ingress Protection) Rating	IP67 – Resistant to dust and light water exposure, such as splashing or rain.
Built-in BMS Protection Features	<ul><li>Over-charge protection</li><li>Over-discharge protection</li><li>Over-Temperature</li><li>Low-Temperature</li><li>Cell balancing</li></ul>
Series/Parallel Compatibility	Supports up to (4) batteries in series and (4) in parallel.  Before connecting in parallel, voltage difference between packs should be \$ 0.3V.  Total system current (after series/parallel connection) must not exceed the rated current of a single battery.  Do not mix new and used batteries or different production batches.

#### **Operating Temperature Range**

Charging	32°F to 122°F (0°C to 50°C)
Discharging	-4°F to 140°F (-20°C to 60°C)

\*Note: The storage temperature range is -10°F to 140°F (-23°C to 60°C). We recommend bringing the batteries to a 100% charge and then disconnecting them completely for storage. After six months in storage, your batteries will remain 75 to 80% charged.

Storing batteries in subzero weather (-15°F or more) has the potential to crack the ABS plastic and more importantly could cause a faster loss of capacity, in some cases drastically more than the typical 2 to 4% per month loss.

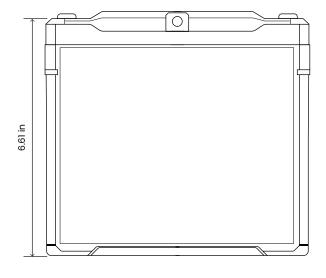
## **Overall Dimensions:**

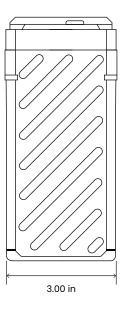
Length: 7.13 in (181 mm)

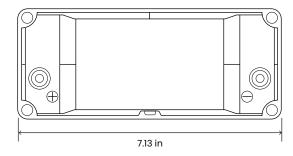
• Width: 3.00 in (76 mm)

• Height: 6.61 in (168 mm)

<sup>\*</sup>All dimensions represent the battery case only and do not include terminal height or optional accessories







# **Battery Operations**

## Charging

When charging, use only a charger that meets the specifications provided in this manual and is designed for lithium-ion or LiFePO<sub>4</sub> battery packs.

Always verify correct polarity before connecting. Do not reverse the positive and negative terminals.

- 1. Connect the charger's output cable to the battery's charging port first.
- 2. Then connect the charger's input plug to the wall outlet.
- 3. Once charging is complete, disconnect the charger from the wall outlet first, then remove the output plug from the battery.

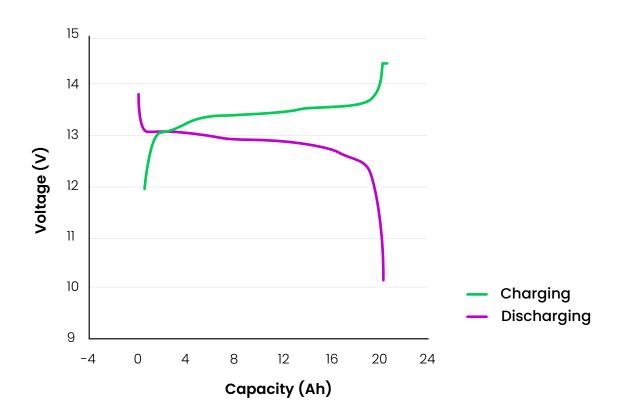
Note: The lithium battery charger is intended for charging only. Do not use it as a power supply or charging station for other devices.

## Discharging

When discharging, ensure the battery's positive and negative terminals are properly connected to the matching load.

Verify polarity before connection. Do not reverse polarity.

## Charge and Discharge Voltage Characteristics (25 °C, 0.2 C)



## Safety and Handling Precautions

Proper use and maintenance of your Battle Born Batteries® lithium battery system are essential for ensuring long-term performance, safety, and warranty coverage. Follow the guidelines below to prevent damage, overheating, or safety hazards.

## **Temperature and Environment**

- Operate and store the battery within the specified temperature limits.
- Do not expose the battery to open flames, heaters, or corrosive materials.
- If ambient temperature exceeds 113°F (45°C), ensure adequate airflow for ventilation.
- Keep the battery dry and protected from condensation, high humidity, or flooding.

### Installation

- Install the battery in compliance with all applicable national and local codes.
- Only install the battery in locations approved by local building codes.
- Avoid installing the battery if there are any signs of physical damage.
- Do not install the battery in any area that may be exposed to standing water or flooding.
- Electrical and shock hazards can be reduced by using insulated tools during installation.

## **Charging and Operation**

- Use only approved lithium battery chargers that meet product specifications.
- Charge and discharge only within rated voltage and current limits.
- · Always confirm correct polarity before connecting.
- · Never short-circuit the terminals.
- Do not disassemble, modify, or attempt to repair the battery.

## **Mechanical and Electrical Integrity**

- Do not crush, puncture, drop, or apply excessive pressure to the battery.
- Avoid exposure to strong static discharge or magnetic fields.
- Stop use immediately if the battery emits odor, heat, swelling, or other abnormal behavior.

## **Emergency Response**

- Disconnect the battery from all systems before handling in an emergency.
- · Wear appropriate protective equipment such as gloves, eye protection, and a respirator when necessary.
- Use an ABC type dry chemical or lithium-specific fire extinguisher, or dry sand to extinguish flames.

## Disposal and End of Life

- · Cover battery terminals with non-conductive tape before disposal.
- · Recycle unused or retired batteries and packaging materials at an authorized recycling center.
- Ensure disposal complies with all local environmental regulations.

## Battery Storage, Installation, and Maintenance

## **Battery Storage Recommendations**

- Charge Fully: Bring batteries to 100% state of charge.
- Disconnect Load: Remove the negative cable from one battery.
- Monitor Capacity: Batteries lose 4-5% capacity per month
  - \*Subject to increasing if stored in extreme environmental conditions
  - The integrated Bluetooth dongle consistently draws approximately 10 mA of current.

Make sure to account for this constant power draw when planning your battery storage to ensure optimal performance and longevity.

## **Storage Guidelines**

- Store batteries in a clean, dry, and well-ventilated area.
- · Keep away from corrosive materials, heat sources, and direct sunlight.
- Do not store the battery upside down or subject it to vibration or mechanical impact.

## **Pre-Use Inspection**

Before installation or use, carefully inspect the battery for safety and proper function:

- Examine the packaging and case for damage, deformation, or leakage. If found, do not use the battery and contact technical support.
- Ensure terminals are clean, dry, and free of oxidation. Wipe gently with a dry cloth if needed.
- Verify that the polarity and voltage are correct and within the normal range before connection.

### **Installation Guidelines**

- Install the battery in a clean, dry, and ventilated environment, away from moisture and direct sunlight.
- Securely fasten the battery to minimize vibration and movement during operation.
- When connecting terminals, do not overtighten. Excessive torque may damage the terminals.
- After installation, remove any tools, debris, or conductive materials from the surrounding area.
- Confirm correct positive (+) and negative (-) terminal orientation before connection.
- After setup, test the system to ensure the battery and equipment are functioning normally.

## **Operating Requirements**

- Charging current must not exceed the specified maximum.
   Overcharging may shorten battery life or cause internal damage.
- Discharge current must remain within rated limits. Exceeding it can lead to overheating, internal damage, or safety hazards.
- Recharge promptly after use to prevent deep discharge. Leaving the battery in a low-voltage state for extended periods can cause capacity loss.
- For best performance, discharge to about 10% of rated capacity before recharging and charge to approximately 95% of rated capacity.
  - Shallow discharge cycles help maximize overall cycle life.

## **Battery Maintenance**

- To prevent over-discharge, recharge at least once every two months during storage. Maintain voltage between 13.1–13.6 V.
- If the battery has been unused for an extended period, it may enter a dormant state. Reactivate it with a lithium charger using a low-voltage start or DC power supply.
- Do not clean with organic solvents or chemical agents. Use only a dry cloth if cleaning is required.

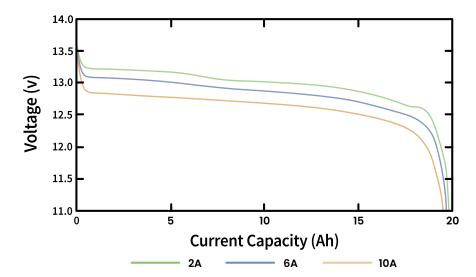
Remaining Capacity

- The battery is a consumable product with a limited cycle life. Replace it once capacity no longer meets application requirements.
- the oriainal manufacturer-approved Use or Disconnect promptly once fully charged to avoid overcharge or heat buildup.
- Avoid overcharging and deep discharging, both of which reduce battery lifespan and performance.
- If storing for extended periods, inspect and recharge regularly to prevent capacity degradation.
- **Recycling:** Dispose of spent batteries in accordance with local regulations. Deliver used batteries and packaging materials to an approved recycling facility.

## Voltage vs. Capacity (Single Battery)

Battle Born LiFePO4 batteries, exhibit a characteristic voltage drop during discharge.

The provided voltage vs. capacity charts illustrate the relationship between battery voltage and remaining capacity at different discharge rates. The curves on the chart represent the voltage profile for various discharge currents. It's evident that higher discharge rates result in a steeper voltage decline.



	14.4V	100%
	13.6V	100%
	13.4V	99%
	13.3V	90%
<u>k</u>	13.2V	70%
/oltage Leve	13.1V	40%
ltag	13.0V	30%
8	12.9V	20%
	12.8V	17%
	12.5V	14%
	12.0V	9%
	10.0V	0%

## **Common Issues and Solutions**

Issue	Possible Cause	Recommended Solution
Battery voltage is too low	Voltage < 8.0 - 9.0 V	Measure voltage. If below 10.0 V, isolate the battery and contact technical support. If ≥ 8.0 V, recharge and monitor performance.
Insufficient capacity	Charge imbalance or low SOC	Perform 3–5 full charge/discharge cycles to rebalance capacity.
Voltage instability or abnormal performance	High internal resistance or poor connection	Measure internal resistance. If above specification or unstable, isolate the battery and contact technical support.

# Warranty, Returns & Shipping

## **Limited Warranty**

Please find Limited Warranty information online at www.battlebornbatteries.com/limited-warranty/ or via phone at (855) 292-2831.

## **Return Policy**

You have 30 calendar days to return an item from the invoice date. To be eligible for a return, your item must be in the same condition that you received it in. You must have the receipt or proof of purchase. If an item is new, unused, and in the original packaging, we are happy to accept a return up to 30 days from the original invoice date with no restocking fee. The item must be returned with its original packaging. Original packaging must be in the same condition as it was received, otherwise you may be responsible for a restocking fee. If the item has been installed, used, or no longer has the original packaging, we will assess a restocking fee that will be shared when the return merchandise authorization (RMA) is issued. Items 60 days past the original invoice will be reviewed at Battle Born's discretion.

Returns will not be accepted without an RMA number, which can be obtained by filling out the return form at https://battlebornbatteries.com/returns/.

To avoid being charged restocking fees, review the full return/refund policy at www.battlebornbatteries.com/terms-conditions/#returns.

## **Refund Policy**

You have 30 calendar days to return an item from the invoice date. Once we receive your item, we will inspect it and notify you that we have received your returned item. We will immediately notify you of the status of your refund after inspecting the item. If your return is approved, we will initiate a refund to your credit card (or original method of payment). You will receive the credit within a certain amount of days, depending on your card issuer's policies. No refund is quaranteed after the initial 30 days has passed or if the item has been used.

## **Shipping**

You will be responsible for paying for your own shipping costs for returning your item. If you are returning prior to 30 days from the original ship date, you may be eligible for a free return. In order to be eligible for free shipping, you MUST have the original packing in which the order was shipped, including boxes, foam, wrapping, and pallets if necessary. Not all items will be eligible for free return shipping. Shipping costs are nonrefundable. If you receive a refund, the cost of return shipping may be deducted from your refund.

If you have any questions, please contact us by calling 855-292-2831 or email us at info@battlebornbatteries.com.

## BATTLE BORN®

## **Unstoppable Power Solutions**

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